S383S01 DIY 383 C.I SBC SHORT ENGINE KIT



383C.I DIY SHORT ENGINE KIT/ DART SHP BLOCK /5CC FLAT TOP PISTONS/ I-BEAM RODS/ 9000 SERIES CAST STEEL CRANK / **RINGS & BEARINGS**

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Description

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Pavtek DIY Short Engine Kit Part # S383S01 **Engine Final Cubic Inches** 383 Stroke 3.75" Final Bore Size 4.030" Parts Included In DIY Short Engine Kit:

Block Included Yes Dart SHP **Block Brand** Block Part Number DA-CC31161111 Crankshaft Included Yes Crankshaft Brand Scat

Crankshaft Material 9000 Series Cast Steel Yes

Pistons Included

Piston Brand Speedpro - Hypereutectic Piston Style Flat Top - With Inline Valve Reliefs Piston Valve Reliefs Inline - To Suit 23 Degree Cylinder Heads Piston Dome Volume -5cc (12 Dish Style Pistons Also Available - Call) Gudgeon Pins Included

Yes Gudgeon Pin Brand Speed Pro Gudgeon Pin Fit Floating

Rings Included Yes - Moly - 5/64 5/64 3/16 Ring Brand Speed Pro / Seal Power / Hastings

Conrods Supplied Yes
Conrod Brand Scat
Beam Style I-Beam
Rod Centre to Centre Length 5.700"
Conrod Bolts 8740
Conrod Bolt Diameter 7/16

Main Bearings Included Yes - King Or Clevite

Big End Bearings Included

Yes - ACL Or Clevite Race Series

Cam Bearings Included

Yes - Dart Coated

Welsh Plug Kit Included

Yes - Brass

Harmonic Balancer No - Can Be Supplied As An Optional Extra Flywheel or Flexplate No - Can Be Supplied As An Optional Extra

Machining Included In DYI Short Engine Kit:

Block Is Hot Tanked (Chemically Cleaned)

Block Is Crack Tested

No - Block Is NEW

No - Block Is NEW

No - Not Required

Block Is Main Tunnel Checked For Size

Block Is Main Tunnel Line Honed

No

Block Cam Tunnel Checked No - Block Is NEW

Block Is Clearanced for Stroker Kit

Not Required For This Package (C) See Notes

Block Is Bored & Honed Yes

Block Lifter Bores Are Honed & Grooved

No - Can Be Supplied As An Optional Extra
Block Is Surface Decked

Yes - To Zero Deck Height +/- .003"

Block Is Deburred After Decking

No - Can Be Supplied As An Optional Extra

Conrod Small Ends Checked For Size

Conrods Checked For Size

Conrods Checked For Bend & Twist

Yes

Conrods Are Fitted To Pistions No - Can Be Supplied As An Optional Extra

Balancing Included Yes - External / Flexplate or Flywheel and Balancer Are Required

Cam Bearings Fitted Yes
Welsh Plug Kit Fitted No
Block Final Washed For Final Assembly No

Final Oil Clearance Check Of Mains & Big Ends

No - Can Be Supplied As An Optional Extra

Notes:

(C) Conrod To Camshaft Clearance Must Be Checked During Final Engine Assembly

Pavtek can custom assemble a D.I.Y short Engine kit with various combinations of Rods -Cranks & Pistons to suit your application

Call us for the best Price on D.I.Y short engine kits

Actual item may differ from image shown