S434C05 DIY 434 C.I FORD CLEVELAND SHORT ENGINE KIT



434C.I DIY SHORT ENGINE KIT/ NEW ARROW BLOCK /10CC DISH TOP PISTONS/ H-BEAM RODS/ 4340 STEEL CRANK / RINGS &

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Description

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Pavtek DIY Short Engine Kit Part # S434C05 **Engine Final Cubic Inches** 434 4.000" Stroke Final Bore Size 4.155"

Parts Included In DIY Short Engine Kit:

Block Included Yes ARROW **Block Brand Block Part Number**

PT-351C-EB000 - See Note (B) Crankshaft Included Yes Crankshaft Brand Scat Crankshaft Material 4340 Steel Pistons Included Yes

Piston Brand SRP - Forged Piston Style 10cc Dish Top Piston Valve Reliefs

Valve Reliefs To Suit Cleveland Cylinder Heads Piston Dome Volume -10cc Dish (Flat Top Pistons Also Available - Call) Yes

JΕ

Gudgeon Pins Included Gudgeon Pin Brand

Gudgeon Pin Fit Floating

Rings Included Yes - Moly 1/16 1/16 3/16
Ring Brand Speed Pro / JE / Hastings

Conrods Supplied Yes
Conrod Brand Scat
Beam Style H-Beam
Rod Centre to Centre Length 6.125"
Conrod Bolts 8740
Conrod Bolt Diameter 7/16

Main Bearings Included

Yes - ACL Or Clevite Race Series
Big End Bearings Included

Yes - ACL Or Clevite Race Series

Cam Bearings Included Yes - Clevite
Welsh Plug Kit Included Yes - Brass

Harmonic Balancer No - Can Be Supplied As An Optional Extra Flywheel or Flexplate No - Can Be Supplied As An Optional Extra

Machining Included In DYI Short Engine Kit:

Block Is Hot Tanked (Chemically Cleaned)

Block Is Crack Tested

No - Block Is NEW

No - Block Is NEW

No - Not Required

Block Is Main Tunnel Checked For Size Yes
Block Is Main Tunnel Line Honed No

Block Cam Tunnel Checked No - Block Is NEW Block Is Clearanced for Stroker Kit Yes - See Note (A)

Block Is Bored & Honed Ye

Block Lifter Bores Are Honed & Grooved

No - Can Be Supplied As An Optional Extra
Block Is Surface Decked

Yes - To Zero Deck Height +/- .003"

No - Can Be Supplied As An Optional Extra

Conrod Small Ends Checked For Size

Conrods Checked For Size

Conrods Checked For Bend & Twist

Yes

Yes

Conrods Are Fitted To Pistions No - Can Be Supplied As An Optional Extra

Balancing Included Yes - Internally Balanced

Balancing - Special Instructions Neutral Balance Flexplate OR Flywheel & Balancer Must be Used

Cam Bearings Fitted Yes
Welsh Plug Kit Fitted No
Block Final Washed For Final Assembly No

Final Oil Clearance Check Of Mains & Big Ends No - Can Be Supplied As An Optional Extra

Notes:

- (A) Crankshaft Counter Weight To Piston Check & Clearancing Is Included In Price Of This DIY Kit
- (B) Arp 2 Bolt Main Stud Kit Included in This DIY Kit

Pavtek can custom assemble a D.I.Y short Engine kit with various combinations of Rods -Cranks & Pistons to suit your application

Call us for the best Price on D.I.Y short engine kits

Actual item may differ from image shown