## S434S03 DIY 434 C.I SBC SHORT ENGINE KIT



434C.I DIY SHORT ENGINE KIT/ DART SHP BLOCK /5CC FLAT TOP PISTONS/ H-BEAM RODS/ 4340 STEEL CRANK / RINGS & **BEARINGS** 

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Description

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Pavtek DIY Short Engine Kit Part # S434S03 **Engine Final Cubic Inches** 434 Stroke 4.000" Final Bore Size 4.155"

Parts Included In DIY Short Engine Kit: Block Included Yes Dart SHP **Block Brand Block Part Number** DA-CC31161211 Crankshaft Included Yes Crankshaft Brand Scat Crankshaft Material 4340 Steel

Pistons Included Yes Piston Brand SRP - Forged

Piston Style Flat Top - With Inline Valve Reliefs Piston Valve Reliefs Inline - To Suit 23 Degree Cylinder Heads Piston Dome Volume -5cc (Dish Style Pistons Also Available - Call) Yes

JΕ

Gudgeon Pins Included Gudgeon Pin Brand

Floating

Gudgeon Pin Fit

Rings Included Yes - 1.2 1.5 3MM

Ring Brand Je
Conrods Supplied Yes
Conrod Brand Scat

Beam Style H-Beam - Stroker Clearanced

Rod Centre to Centre Length6.000"Conrod Bolts8740Conrod Bolt Diameter7/16

Main Bearings Included

Yes - ACL Or Clevite Race Series
Big End Bearings Included

Yes - ACL Or Clevite Race Series

Cam Bearings Included Yes - Dart Coated Welsh Plug Kit Included Yes - Brass

Harmonic Balancer No - Can Be Supplied As An Optional Extra Flywheel or Flexplate No - Can Be Supplied As An Optional Extra

Machining Included In DYI Short Engine Kit: Block Is Hot Tanked (Chemically Cleaned)

Block Is Hot Tanked (Chemically Cleaned)

Block Is Crack Tested

Block Is Grouted

No - Block Is NEW

No - Block Is NEW

No - Not Required

Block Is Main Tunnel Checked For Size

Yes

Block Is Main Tunnel Checked For Size

Block Is Main Tunnel Line Honed

Yes

No

Block Cam Tunnel Checked No - Block Is NEW

Block Is Clearanced for Stroker Kit No - Can Be Supplied As An Optional Extra

Block Is Bored & Honed

Block Lifter Bores Are Honed & Grooved

No - Can Be Supplied As An Optional Extra
Block Is Surface Decked

Yes - To Zero Deck Height +/- .003"

Block Is Deburred After Decking

No - Can Be Supplied As An Optional Extra

Conrod Small Ends Checked For Size

Conrods Checked For Size

Conrods Checked For Bend & Twist

Yes

Conrods Are Fitted To Pistions No - Can Be Supplied As An Optional Extra

Balancing Included Yes - Internally Balanced

Balancing - Special Instructions Neutral Balance Flexplate OR Flywheel & Balancer Must be Used

Cam Bearings Fitted Yes
Welsh Plug Kit Fitted No
Block Final Washed For Final Assembly No

Final Oil Clearance Check Of Mains & Big Ends No - Can Be Supplied As An Optional Extra

Pavtek can custom assemble a D.I.Y short Engine kit with various combinations of Rods -Cranks & Pistons to suit your application

Call us for the best Price on D.I.Y short engine kits

Actual item may differ from image shown

2 / 2